

## DECLARATION OF PERFORMANCE

*In compliance with EU Regulation (EU): No 305/2011  
(Construction Product Regulation)*

Declaration of Performance-Nr. **BS 00201**

1. Unique identification code of the product-type:

**BISON HARD PVC CEMENT BOT 100ML\*24 L26  
PVC-U Adhesive for thermoplastic piping systems for fluids not under pressure**

2. Intended use(s):

**In installations/disposal/storage of water not intended for human consumption**

3. Manufacturer:

**Bison International BV, Dr. A.F. Philipsstraat 9, 4462 EW Goes, The Netherlands**

4. Authorized representative:

5.

**Not Applicable**

6. System or systems of assessment and verification of constancy of performance:

**System 4**

7. Harmonised standard: **EN14680:2006**  
Notified body/ies: **Not Applicable**

8. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Resistance to pull out / shear strength at 1 hour setting time	$\geq 0,25$ MPa	EN 14680:2006
Resistance to pull out / shear strength at 24 hours setting time	$\geq 1,5$ MPa	
Resistance to pull out / shear strength at 480 hours setting time	$\geq 3,0$ MPa	
Tightness / resistance to elevated temperature cycling	No leakage	
Resistance to high temperature / resistance to elevated temperature cycling	No leakage	
Durability on tightness and temperature resistance	No leakage	

8. Appropriate Technical Documentation and/or Specific Technical Documentation: **Not Applicable**

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

J.P.M. Klerks  
 Manager Research & Development  
 Goes, 3. November 2016

